





## Aluminum Hardeners

Aluminum's mechanical and physical properties are enhanced with the use of alloying elements. These alloying elements are commonly referred to as hardeners. Aluminum based master alloys which contain the hardener elements in high concentrations, provide a convenient and economical way to add them to aluminum to achieve desired properties. These master alloys readily go into solution at lower liquid aluminum temperatures, thus minimizing dross formation and solubility of hydrogen. Lower furnace temperatures also mean reduced energy consumption and longer furnace life.

## Aluminum Iron

Alloy	Composition Limits Maximum unless shown as a range						Aluminum Association Color Coding	Form
20%Fe H2820	Fe	18-22	Si	0.3	Others Each	0.05	 1 Black	Waffle Ingot
			Mn	0.2	Total	0.15		
			Cu	0.05				
25%Fe H2825	Fe	23-27	Si	0.30	Others Each	0.05	 1 Black	Waffle Ingot
			Mn	0.20	Total	--		
			Cu	0.05				