






Aluminum Hardeners

Aluminum's mechanical and physical properties are enhanced with the use of alloying elements. These alloying elements are commonly referred to as hardeners. Aluminum based master alloys which contain the hardener elements in high concentrations, provide a convenient and economical way to add them to aluminum to achieve desired properties. These master alloys readily go into solution at lower liquid aluminum temperatures, thus minimizing dross formation and solubility of hydrogen. Lower furnace temperatures also mean reduced energy consumption and longer furnace life.

Aluminum Silicon

Alloy	Composition Limits Maximum unless shown as a range					Aluminum Association Color Coding	Form
25% Si	Si	23-27	Fe 0.3	P	0.01	 1 Black/ 1 White	Waffle Ingot
			Ti 0.07	V	0.06		
			B 0.01	Others Each	0.05		
				Total	0.15		
36% Si	H2302 Si	34-39	Fe 0.5	P	0.01	 1Black/ 1 White	Waffle Ingot Slab Ingot
			Ti 0.07	V	0.06		
			B 0.01	Others Each	0.05		
				Total	0.15		
50% Si	H2350 Si	47-54	Fe 0.5	V	0.06	 1 Black/ 1 White	Waffle Ingot Broken Ingot
			Ti 0.07	Others Each	0.05		
			B 0.01	Total	--		